







Automotive Sensors

For transmission, engine and battery systems

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Sensors

Piher Sensing Systems is an expert in advanced position sensing technologies that enable our clients to accurately measure and control rotational and linear movements. We develop, manufacture and market custom and standard position sensors and controls that provide valuable real-time data needed to efficiently drive today's vehicles and machinery.

CUSTOMIZATION

Our ability to develop and customize our product line to meet exacting requirements gives our customers a technological and competitive advantage over competitors. Our value-added services range from prototyping and custom development to supply chain facilitation through the mounting of sub-assemblies.

With more than 70 years' experience, Piher Sensing

Systems has the capability to move seamlessly from prototyping to true high-volume production. This makes us a trusted partner for customers in automotive, off-road, industrial, appliance, medical and marine markets throughout the world.

ENTREPRENEURIAL SPIRIT AND STABILITY OF GLOBAL AMPHENOL CORPORATION

As part of Amphenol, we benefit from the growth and development opportunities of a global corporation. We can rely on stability and financial strength that further support our continued investment in research and development. At the same time, Piher Sensing Systems retains the agility, creativity and entrepreneurial spirit of a medium-sized company that can quickly adapt to customer needs.

The Amphenol Sensors business unit (ASTG) offers the most diverse sensor portfolio for demanding regulatory and industry-driven applications. Close collaboration with our sister companies enables us to offer our clients a full spectrum of dedicated sensing solutions.



Inductive eMotor Position Sensor

Motor position sensing for electric and hybrid vehicles

Accurate feedback on the angular position, direction, and speed of the rotor shaft is essential to optimize control of the motor inverter and drive the electric engine with the best possible efficiency. With lower weight, smaller dimensions, immunity to stray fields and comparably lower cost, Piher Sensing System's inductive position sensing technology offers a true alternative to traditional resolvers. The possibility to perfectly customize the sensor to the motor dimensions enables more flexibility in the development of the electric / hybrid powertrain of the future.

















INDUCTIVE HIGH-SPEED ROTARY POSITION SENSOR End-of-Shaft Through-Shaft Arc Analog: differential sine/cosine Signal output Digital*: ABI, SPI, SENT, AB, PWM Max. speed Up to 600.000 rpm (el) Analog: infinite Resolution Digital*: 14 bit Propagation delay < 4.2 µsec ±0.3°el Accuracy Operating -40°C to +160°C temperature < 20mA Power consumption IP69K Sealing Up to 32 Pair poles

PSCI - END-OF-SHAFT SENSOR

3-/4-/6-pole pair version available for testing

| PSCI - TECHNICAL SPECIFICATIONS | | |
|---------------------------------|---|--|
| Signal output | Analog: differential sine/cosine (1.0V to 4.0V) | |
| Max. speed | 200.000 rpm (3-pole pair version) 150.000 rpm (4-pole pair version) 100.000 rpm (6-pole pair version) | |
| Accuracy | ±1°el | |
| Operating temperature | -40°C to +150°C (coil temperature can be > 150°C) | |
| Supply voltage | 5V ±10% | |
| Current | Max 15 mA; ±18V over/reverse voltage protection | |
| Mounting torque | Max 2.2 N m | |





^{*}Soon available

Why inductive motor control?

Advantages of inductive motor position sensors vs traditional resolvers

WORKING PRINCIPLE

Piher Sensing Systems' inductive motor position sensors are based on the physical principles of induction in wire loops and eddy currents. The sensor consists of a set of coils printed on a PCB that detect the position of a metallic target moving above the coils and provides a direct demodulated sin-cosine output. As the sensor is not based on magnetic components it is fully immune to magnetic stray fields.

COST EFFICIENCY

Compared to conventional resolvers material costs can be significantly reduced as neither magnets, nor extensive copper windings or external components are needed. Furthermore, the high robustness to

misalignments and tilt enable further cost savings at the assembly line compared to conventional resolvers.

DESIGN FLEXIBILITY

Completely adapted designs in through-shaft, onshaft or arc configuration can be provided by Piher Sensing Systems and are together with low weight and compact dimensions a further argument that speaks in favor of inductive technology. Support for safety-critical applications up to ASIL-D level can be reached by adding an additional chip to the given sensor design.

| INDUCTIVE HIGH-SPEED POSITION SENSOR | | SINGLE COIL RESOLVER |
|--------------------------------------|---|--------------------------------|
| Mechanical specifications | ++ | + |
| Max. speed | 150.000 rpm* | 20.000 rpm |
| Pair poles | Up to 32 | Up to 18 |
| Working temperature | -40°C to +160°C | -55°C to 150°C |
| Robustness to misalignment/tilt | high | low |
| Electrical specifications | ++ | - |
| Accuracy | high | high |
| Power consumption | low | average |
| Stray field immunity | yes | no |
| Design / integration flexibility | ++ | |
| Sensor configuration | End-of-shaft Through-shaft Arc/off-axis | Through-shaft |
| Typical weight | <30g | >200g |
| Typical height | <10mm | >25mm |
| Sealing | IP69K, IP67 | IP5X |
| Time to market | low | high |
| Direct angle output | yes (analog or digital) | no (external converter needed) |
| ASIL support | yes (ASIL-D on sensor level) | no (only on system level) |
| Cost competitiveness | ++ | - |
| Magnet | no | no |
| Copper stator windings | no | yes |
| Raw material | low impact | high impact |
| External converter/component | no | yes |
| Assembly cost | low | high |

*Based on a 4-pole pairs, electical max speed: 600.000rpm

Inductive Position Sensors

Strayfield immune, rotary and linear sensors for harsh environments

With their high tolerance to mechanical misalignment, vibrations and tilt variations, Piher Sensing System's inductive position sensors are a perfect fit for absolute rotary or linear motion sensing in automotive applications. These magnet-free sensors detect the position of a solid metallic target that is sliding or rotating above a printed circuit board. Given the underlying technology, inductive sensors are immune to stray-fields and do not need additional shielding.













INDUCTIVE POSITION SENSORS Rotary Linear Output Analog (ratiometric), PWM, SENT 1.000 rpm n/a Max. speed Configuration Through-shaft; End-of-shaft; Arc n/a Analog, PWM: 10bit Resolution SENT: 12bit Linearity¹ ±1% Supply voltage 5V ±10% Typ 12mA Single version Supply current Redundant version Typ 24mA Voltage protection +18V over voltage, -14V reverse voltage Life Virtually unlimited 40° to 360° (no dead band) Up to 800mm Measurement range¹ Redundancy Yes Sealing IP67, IP69K

¹ Others to be studied upon request.



Hall-Effect Position Sensors

Long-life and highly accurate 360° magnetic sensing

CONTACTLESS THROUGH-SHAFT AND END-OF-SHAFT SENSORS

With truly non-contacting sensing (no gears inside subject to wear), high repeatability, low power consumption and wireless options, Piher Sensing System's hall-effect sensors provide an all-in-one integrated and maintenance-free position sensing solution for safety and high-reliability applications. Our sensors can be adapted to multi-turn applications, different shaft diameters or complete custom developments. Miniature versions give more flexibility for designs of space constraint applications.

TOUCHLESS AND VARIABLE AIR GAP SENSORS

Our touchless variable air gap sensor creates immunity to radial and axial play on mobile shafts where significant misalignment results in poor operational performance and labor intensive maintenance programs. It complements our PS2P-LIN and PS2P-CON series of 2-piece touchless linear and angular position sensors and will deliver the same level of precision and stability throughout its life as on the first day. Despite extremes of vibration, shock, temperature and contamination. All our hall-effect sensors are easy to assemble thereby delivering additional cost reduction on the production line.











| END-OF-SHAFT SENSORS | | | |
|-------------------------|----------------------------------|--|--|
| Series | MSC-360 Miniature | PSC-360 | PSE-360 / PSE-290 |
| End-of-Shaft Sensing | | | |
| Output | Analog (ratiometric), PWM | Analog (ratiometric), PWM, SPI | Analog (ratiometric), PWM |
| Resolution | Analog, PWM: 12bit SPI: 14bit | | |
| Linearity | ±1.5% absolute | ±1% absolute (±0.5% upon requ | est) |
| Supply voltage | 5V ±10% | 5V; 7V to 15V (25V) | 5V ±10% |
| Supply current | Typ 12,6mA | Typ 8.5 mA (single) Typ 17 mA (redundant) | Typ 8.5 mA |
| Voltage protection | +10V over voltage, -10V reverse | voltage | ±18V over / reverse voltage |
| Rotational life | Up to 7M cycles | Up to 50M cycles | |
| Switch output | no | Yes, programmable | no |
| Angular range | 90° to 360° | 15° to 360° | 15° to 360° 15° to 290° with end-stop |
| Redundancy | yes no | | no |
| Shaft diameter | 1.9mm | 6mm | 6.25mm |
| Mounting | Flange, Fly lead harness | | Panel mount |
| Sealing | IP67 | IP67 | not tested |

THROUGH-SHAFT SENSORS

| Series | MTS-360 | Minias | MTS-360PCB | Minia | PST-360 |
|--------------------------|-------------------------------|---|----------------------------|--|-----------------------------|
| Through-Shaft Sensing | | Miniature, size | | Miniature | PATENTED |
| Output | Analog (ratiome | tric), PWM, S | SPI | | |
| Resolution | Analog, PWM: 12 SPI: 14bit | 2bit; | | | |
| Linearity | ±1% absolute (±0 | 0.5% upon re | equest) | | |
| Supply voltage | 5V ±10% | | | | 5V; 7V to 15V (25V) |
| Supply current | | ngle versior dant versior | | | |
| Voltage protection | | +20V over voltage, -10V reverse voltage +10V over voltage, -10V reverse voltage | | +10V over voltage, -10V reverse voltage | |
| Rotational life | Up to 50M cycles | Up to 50M cycles | | | |
| Switch output | Yes, programma | ble | | | |
| Angular range | 15° to 360° (no d | 15° to 360° (no dead band) | | | |
| Redundancy | Yes | Yes | | | |
| Rotor diameter | 4mm | 4mm 14mm or 17mm | | 14mm or 17mm | |
| Mounting | SMD | | Flange, Molex connector | | Flange, Fly lead harness |
| Sealing | IP50 | IP50 IP67; IP69K | | | IP67; IP69K |

2-PIECE TOUCHLESS SENSORS

| Series | PS2P-LIN | PS2P-CON | PS2P-ARC Custom |
|---------------------|--|-------------------|-------------------------|
| Touchless Sensor | | | Turion Lurion |
| Туре | Linear | Rotary concentric | Rotary variable air gap |
| Output | Analog (ratiometric), PWM, S | PI | |
| Resolution | Analog, PWM: 12bit SPI: 14bit | | |
| Linearity | ±1% absolute (±0.5% upon red | quest) | |
| Supply voltage | 5V; 7V to 15V (25V) | | |
| Supply current | Single version Typ 8.5 mA Redundant version Typ 17 mA | | |
| Voltage protection | +10V over voltage, -10V revers | se voltage | |
| Life | Virtually unlimited | | |
| Switch output | Yes, programmable | | |
| Measurement range | 12mm (higher on request) Up to 360° Up to 180° | | |
| Redundancy | Yes | | |
| Nominal air gap | 3mm custom | | |
| Maximum air gap | 5mm custom | | |
| Sealing | IP67, IP69K | | |

Gear-Tooth Speed Sensors

Solid state hall-effect wheel speed and direction sensors

The flange mount gear tooth speed and direction sensors of Piher Sensing Systems are designed to precisely calculate speed and direction of ferrous gears in demanding environments such as vehicle transmissions. The hall-effect sensor measures the variation in flux found in the airgap between the magnet and the passing teeth. Based on its touchless technology and rugged design our speed sensors provide true long-term reliability.











KEY FEATURES

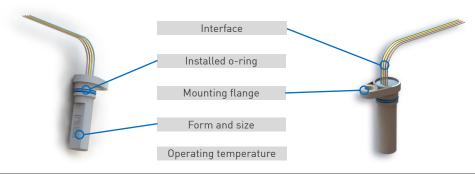
- ► Speed and direction feedback
- ▶ Operating temperature of 125°C (higher on demand)
- ▶ Fast and near zero speed sensing capable
- ▶ Compact and rugged for automotive & industrial areas
- ► Sealed for harsh environments: IP67
- ▶ Resistant to moist and high vibration environments such as engines, transmissions, brakes and chassis systems
- ► ESD protection
- ► Easily customizeable cable or connector interface

TECHNICAL SPECIFICATIONS

| | Two Wire Current Source | A/B Signal |
|-------------------------|---|-----------------------------------|
| Air gap | 1.5mm | |
| Maximum speed | 12 kHz (forward) / 7 kHz (reverse) | 9 kHz (forward) / 6 kHz (reverse) |
| Operating temperature | -40°C to +125°C (higher ranges possible) | |
| Sealing | IP67 | |
| Operating voltage range | 4VDC to 24 VDC | |
| Reverse supply voltage | -18 VDC | |
| Supply current | Low state: 5.9 to 8 mA High state: 12 to 16 mA | Typ. 10 mA |
| Power-on time | 1 ms | |
| Output risetime | 10 µs | 5 μs |
| Output falltime | 10 µs | 3.5 µs |

CUSTOMIZATION POSSIBILITIES

Custom product design can easily be provided to meet any form, fit and function including the choice of wire harness and interface connector.



Current Sensors

Automotive Open Loop Current Sensor

Open loop current sensor that generates a ratiometric analog output voltage signal proportional to the current flowing through the conductor. Based on Hall effect technology the sensor has been designed for accurate measurement of currents in automotive battery management and motor control applications.



KEY FEATURES

- ▶ Open loop current transducer based on Hall effect
- ► Measured current values from ±200 A to ±1,500 A
- ► Simple or redundant analog ratiometric output
- ► Non-intrusive technology
- ► Galvanic separation between power and control

| TECHNICAL SPECIFICATIONS | | | | |
|---------------------------|--|------------------------------|--|--|
| | EV/HEV Battery Management | Motor Control | | |
| Current measurement range | ±200 A, ±300 A, ±400 A, ±500 A, ±700 A, ±800 | A, ±1000 A, ±1200 A, ±1500 A | | |
| Current type | AC, DC | | | |
| Output protocol | Analog (ratiometric) | | | |
| Output voltage | 0.5 V to 4.5 V ±10% | 0.5 V to 4.5 V ±10% | | |
| Supply current | 7 mA | 7 mA | | |
| Supply voltage | 5 V ±10% | 5 V ±10% | | |
| Voltage protection | 14.5 V | 14.5 V | | |
| Accuracy at 25° C* | 2% to 2.8% | 1.2% to 2% | | |
| Response time | ≤10 ms | | | |
| Frequency bandwidth | 1.1 kHz 50 kHz | | | |
| Operating temperature | -40°C to +125°C | | | |
| Mounting type | Busbar | | | |

^{*}Depending on measurement range



Hall-Effect and Reed Switches

Reliable position feedback for seat belt buckles

Seat belt buckle sensors detect whether the buckle tongue is currently latched and feedback this information to alert the driver, adjust airbag deployment or block vehicle ignition. Piher Sensing Systems can provide custom solutions based on hall-effect or reed switch technology for accurate performance under harsh and challenging environmental conditions. Based on fully sealed, contactless technology without moving parts or external magnets these sensors save space, cost and set-up operating.

Custom packaging including the choice of wire harness, connector options and electronical values can be provided.

Alternative applications include hood latch, liquid level or HVAC compressor status control.





| HALL-EFFECT SENSOR | | |
|----------------------------------|----------------|--------------------------|
| Electrical Specifications | | |
| Sensor logic | | Bi-state |
| Voltage | | 2.7V to 24V |
| Over-/reverse voltage protection | | 32 Vdc max / -30Vdc max. |
| Current | Switching low | 5.0mA / 6.9mA |
| Current | Switching high | 12.0mA / 17.0mA |
| Resistance | Circuit | 100Ω max. |
| Resistance | Isolation | > 20MΩ max. |
| Environmental Specifications | | |
| Operating temperature | | -40°C to +85°C |
| Storage temperature | | -40°C to +140°C |

| REED SWITCH | | |
|------------------------------|----------------|--|
| Electrical Specifications | | |
| Sensor logic | Normally open | |
| Voltage | 16Vdc max. | |
| DC switched current output | 0.35A max. | |
| Switch power | 5W max. | |
| Environmental Specifications | | |
| Operating temperature | -40°C to +85°C | |

Sensor Applications

Our position sensors are made for the harsh environments and comply with safety critical requirements. Beyond the development and manufacturing of sensors we also offer connector and cable assembly. With different technologies available, we will develop the most suitable solutions for your specific requirement.



E-MOTOR CONTROL

With lower weight, smaller dimensions, immunity to strayfields and comparably lower cost, Piher Sensing System's inductive position sensing technology offers a true alternative to traditional resolvers.



ACTIVE SUSPENSION SYSTEMS

Measuring large shafts can be a challenge especially due to changing airgaps during the product life time. Our variable airgap arc sensors bridge the gap and are in this case used to measure the torque applied to a torsion bar.

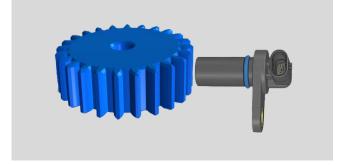


PEDAL-BY-WIRE

Based on inductive or hall-effect technology the contactless pedal position sensors are easily mounted and virtually maintenance free. Switch options (e.g. for break lights) are programmable.

TRANSMISSION SPEED

We provide linear, rotary and speed sensor solutions to measure transmission input and output speed, gear speed and gear position.



PARK LOCK SENSOR

The park lock blocks the transmission when the park position is selected to avoid any movement of the vehicle. The correct (de)activation of the park lock is monitored by a linear touchless sensor.



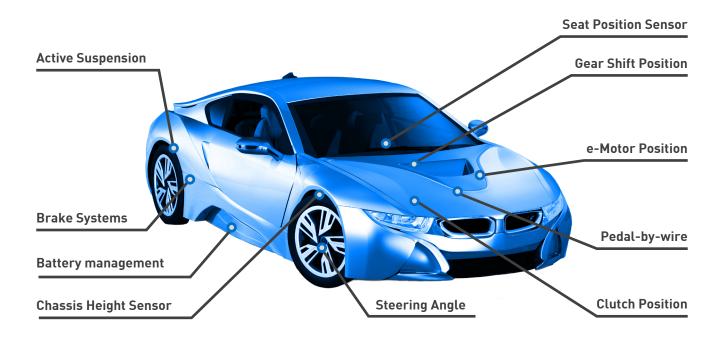
STEERING ANGLE POSITION

Steer-by-wire systems replace the mechanical connection between steering wheel and chassis. Our multi-turn position sensors enable precise steering, are robust to the environmental conditions and measure the movement of the steering shaft directly at the source.

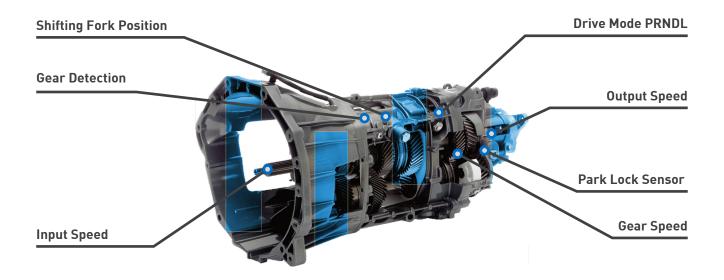


Sensor Applications

Vehicle Systems



Transmission Systems



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